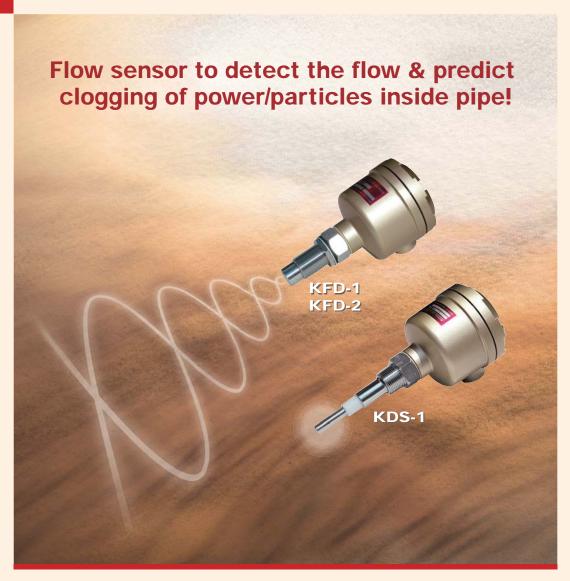
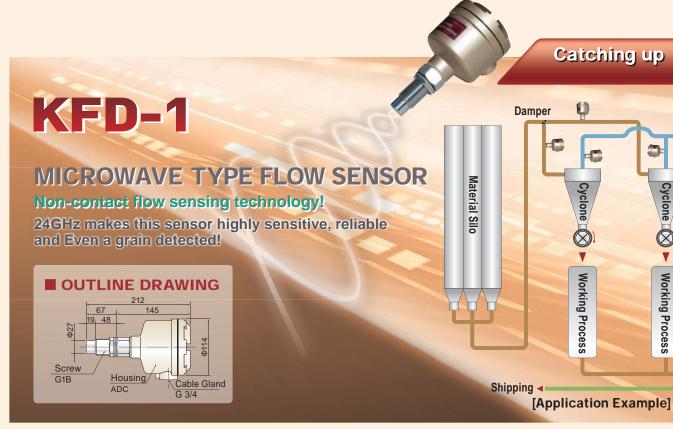
KFD-1/KFD-2&KDS-1 FLOW SENSOR



By adopting a super sensitive detector circuit, it detects the flow of insulative or low density powder which have so far been undetectable by other systems!





FEATURES

•Super-sensitive

With our unique circuit, it wouldn't miss one pellet.

Non-contacting

With 24GHz technology, it detects by non-contacting through resin or glass.

Adhesion

With 24GHz technology, it is insusceptible to dirt or scale on sensor surface.

Versatility

It detects both a little flow and much flow by adjusting the sensitivity.

OPERATING PRINCIPLE

Model KFD-1 is a Non-contact Flow Sensor which emits the microwaves of 24GHz from the tip of its sensor. Reflected from the surface of powders and solids traveling in a pipeline, the microwaves get modulated in their frequency on the Doppler effect principle. The sensor, detecting the frequency difference between transmitted and reflected microwaves, transforms it and amplifies to output contact signals. It can reliably detect a little flow or motion of the powder or the grain in chutes or pneumatic conveying lines, which has so far been considered to be very difficult.

■ SPECIFICATIONS

Power Sourse: 105/210VAC ±10% 50/60Hz

Supply voltage: 5VA

Output contact: 1xSPDT 250VAC 5A Acceptable temp: Amplifier -20~+60°C

Detector -20~+80°C

(No freezing / No condensation)

(120°C Option)

Allowable pressure: 0.5MPa

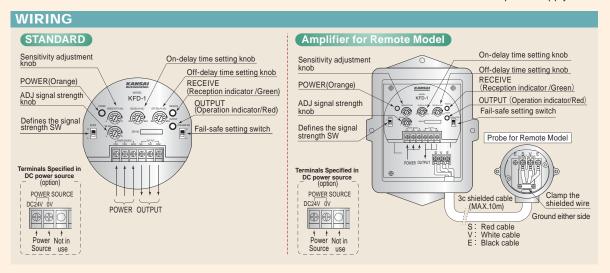
Sensing distance: Max.1.5m (depend on object)

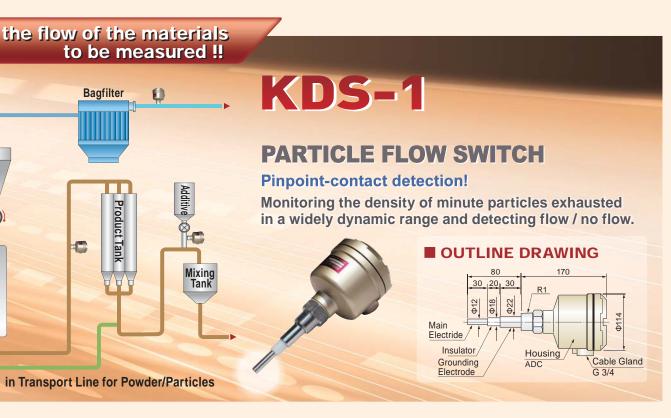
Wave modulation: NON Frequency: 24.2GHz Power output: 5.5mW

ON delay: Variable 10 sec at the max. OFF delay: Variable 10 sec at the max.

Housing: IP-67
Color: Gold
Weight: about 1.5kg

Option : Separate amplifier type DC24V power supply





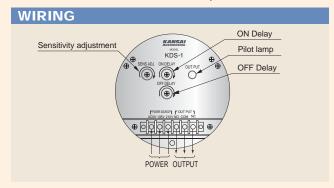
FEATURES

- Having no actuator, it can maintain the higher performance with the minimum maintenance.
- You can measure only by fixing an electrode to a duct of dust collector outlet or a pipe.
- Easy mounting and Handling.
- •Being all-in-one compact unit, it can easily be handled/ adjusted.
- •In order to prevent it from being operated improperly for the instantaneous rise of dust density due to the bag cleaning cycle, you can make a delay-time alarm setting.
- •It can not be affected by the change of flow rate.
- •It is sensitive to make it possible to measure the lower density.

■ OPERATING PRINCIPLE

KDS Model Dust Flow Switch is a new type sensor which, utilizing the electrical property of material, provides contact outputs as well as for contamination prevention.

When the density reaches the preset values, it outputs the contact externally. It is widely applied to detect leakage or flow because it can be accommodated to the dynamic range from low to high density. By detecting any leakage from a bag filter or a cyclone separator, it can contribute to the environment conservation or to the prevention of materials/products from running off. By detecting flow/no flow in the air transport path, it can also work on quality management of a mixture and so on as well as contamination prevention.



■ SPECIFICATIONS

Power Sourse: 105/210VAC ±10% 50/60Hz

Output Contact : SPDT 250VAC 5A

Allowable Temperature : Amplifier −20~60°C

Electrode -20~80°C

(No freezing / No condensation)

(High Temp option)

Output: LED in Red

ON delay: Variable 10 sec at the max.

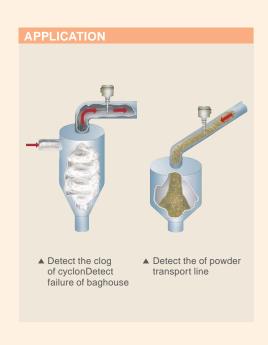
OFF delay: Variable 10 sec at the max.

Supply Voltage: 304SS (Option 316SS)

Sensor Material: SUS304 (Option: SUS316)

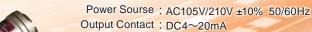
Mounting Method : Screw (R1),

Dimensions: Flange (Over JIS5K25A)



KFD-2

MICROWAVE TYPE **FLOW METER**



Output Contact: DC4~20mA Resistance Load: Below 300Ω

■ SPECIFICATIONS

Allowable Temperature: Amplifier -20~60°C Electrode -20~80°C

> (No freezing/ No condensation) (120°C max. High Temp option)

Allowable pressure: 0.5MPa

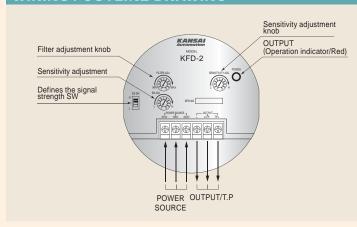
Color: Gold

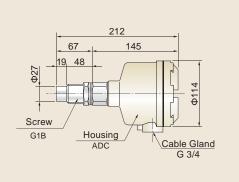
This can retrieve such a minute change in

concentration that KFD-1 has not been able to do.

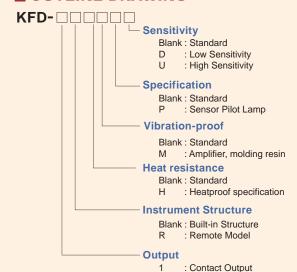
Flow Meter with continuous output (4-20mADC)

WIRING / OUTLINE DRAWING





OUTLINE DRAWING



2

KDS-- Vibration proof Blank Standard Amprifer, molding resin Length of the detecting electrode 1: Up to 250 (mm) 2:251 - 500 (mm) 3:501 - 1000 (mm) 4:1001 - 2000 (mm) 5: Others **Eletrode type** 1: Uncovered rod shape 2: Covered rod shape 5: Others **Instrument construction**

1: Built-in construction

Line of business

- Rotary Paddle Type Level Switch
 Conductance Type Level Switch
- Vibration Type Level Switch
- Swing Type Level Switch
- Acoustic Level Switch
- Capacitance Type Level Switch
- Capacitive Proximity Sensor
- Capacitance Type Level Indicator • Diaphragm Type Level Switch
- Tilt Switch
- Leak Type Level Switch
- · Microwave Switch
- Sounding Bob Type Level Indicator
- Flow Switch

: Current Output

- Float Type Level Indicator
- Ultrasonic Type Level Indicator
- Equipments For Conveyor Lines
- Dust Monitor System
- Zirconia Oxvgen Analyzer
- Laser Type Level Indicator
- RADAR Type Level Indicator
- · Ultrasonic Flow meter

General Manufacturer of Level Controllers for Powder, Granules, and Liquid

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Kyushu Office: 1-1-21, Komemachi, Kokura Kita-ku, Kitakyushu 802-0003, Japan

Agent

*Please be sure to read USER'S GUIDE, Installation & Operation Instructions before using the instrument

*The specifications herein may be subject to change without advance notice